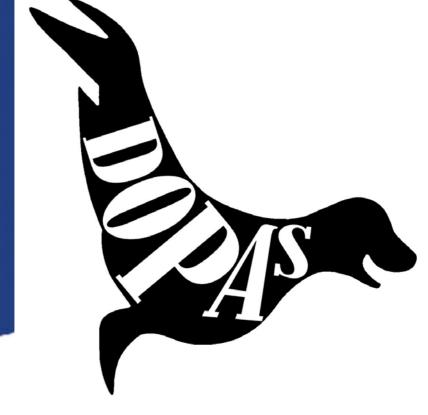


DOPAS Project: Demonstration of Plugs and Seals The FSS Experiment (Full Scale Seal)

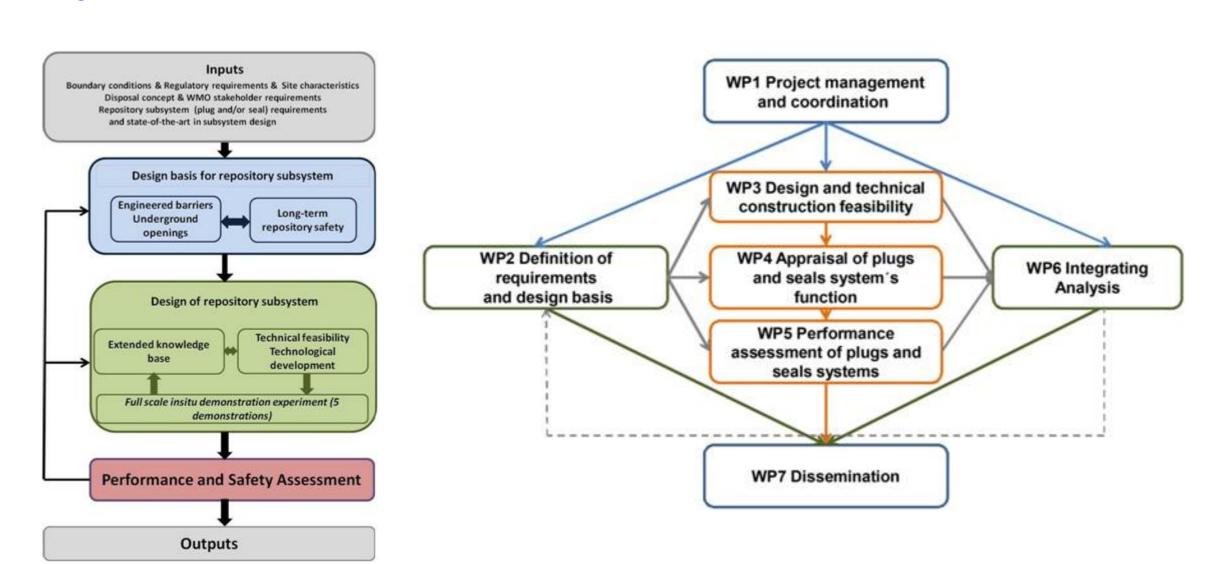
J.M. Bosgiraud, P. Lebon, R. Foin, G. Armand



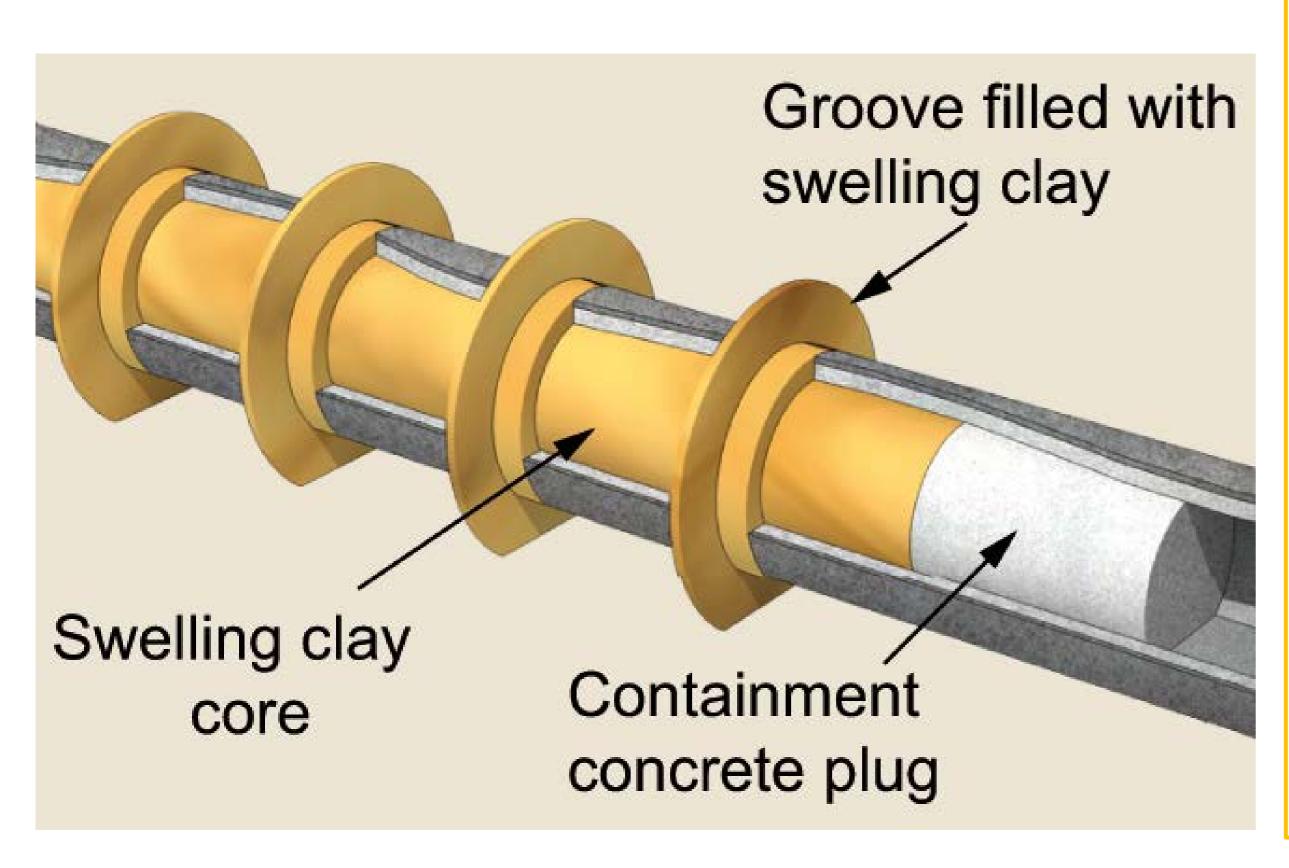




DOPAS is a four year (2012-2016) integrated project, co-funded by the European Union (EC) within the frame of the 7th Framework Program for Nuclear Research and Training (EURATOM). Its coordinator is POSIVA (Finland):



Drift Sealing Concepts in the French DGR



Partners coming from organizations responsible for implementing radioactive waste management in the EC & Switzerland, well as from companies research institutes and universities with extensive experience in clayish / bentonitic & cementitious materials, modelling, instrumentations & risk analysis, monitoring, and stakeholder engagement. FSS is one of the 4 Full Scale Experiments carried out within DOPAS and is of concern for the French Deep Geological Repository (DGR) concept.

At time of DGR progressive closure, the sealing of horizontal drifts and disposal caverns must be assured by the construction of a specific barrier.

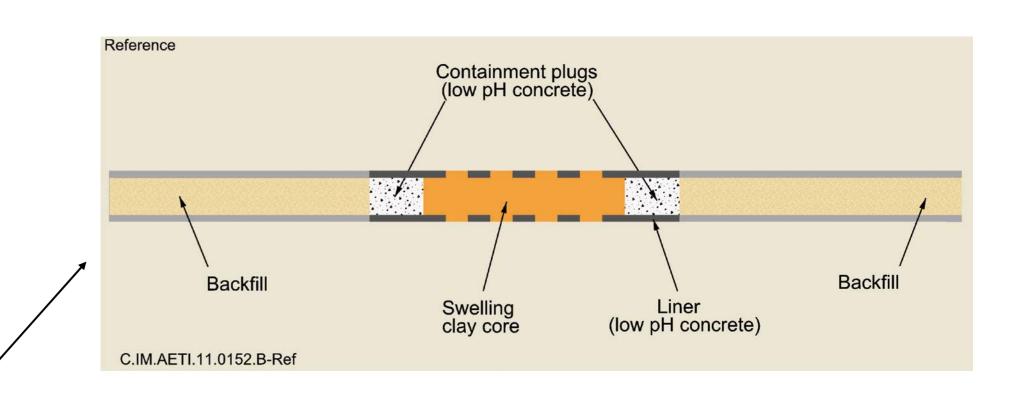
This seal is composed of a swelling clay (bentonite) with 2 low pH concrete containment plugs, one at each end. The remaining part of the drift is backfilled with the original excavated material.

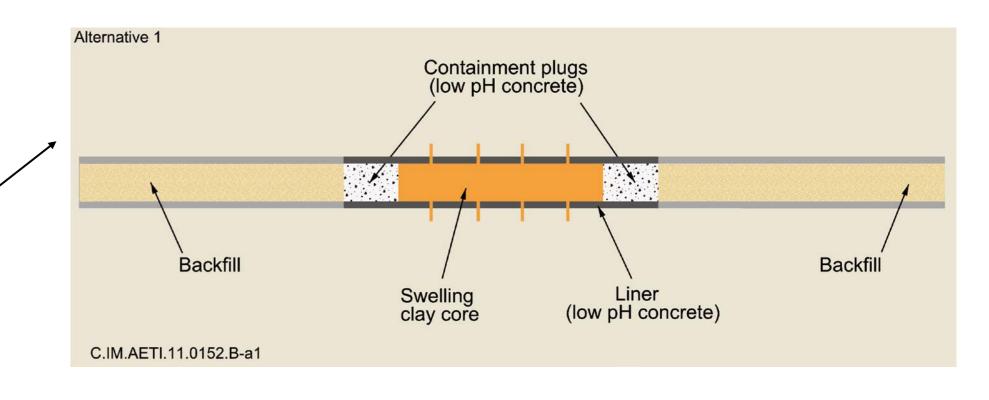
In the reference design, the seal is installed in a section of the drift where the concrete liner will have been partly dismantled, allowing a direct contact between the argillite formation and the bentonite core, whose swelling pressure should be close to 7MPa.

In the alternative design, a thin groove is excavated at the extrados of the drift liner and filled with bentonite at direct contact with the argillites, providing an EDZ cut-off. The bentonite swelling pressure in the groove should be around 3-5 MPa.

The successful implementation of a deep geological repository program for radioactive waste relies on a sound long term safety strategy and on its scientific and engineering basis as well as on social aspects such as stakeholder acceptance and confidence.

The Repository closure (by backfilling and sealing) policy is considered as instrumental in serving both technical and social objectives. It is not only essential to underpin the long term safety strategy and quality of the associated engineering, but it is also an important tool for public communication, contributing to public understanding / confidence building in the repository behaviour.





The FSS Experiment Objectives & Schedule

The FSS experiment conducted at Saint-Dizier, near the Bure Laboratory (URL) is a full scale construction test of the reference concept. It aims at:

- Demonstrating the industrial capacity to satisfactorily emplace large volumes of low pH concrete (shotcrete & cast concrete). Low pH value is equal or less
- than 11. Defining the operational constraints linked to emplacement activities and compatible with the mechanical or hydraulic properties allocated to the seal
- Defining and operating the commissioning means necessary to check the compatibility of the work during emplacement operations,
- Defining and operating the commissioning means necessary to check the compatibility of the work after emplacement operations,

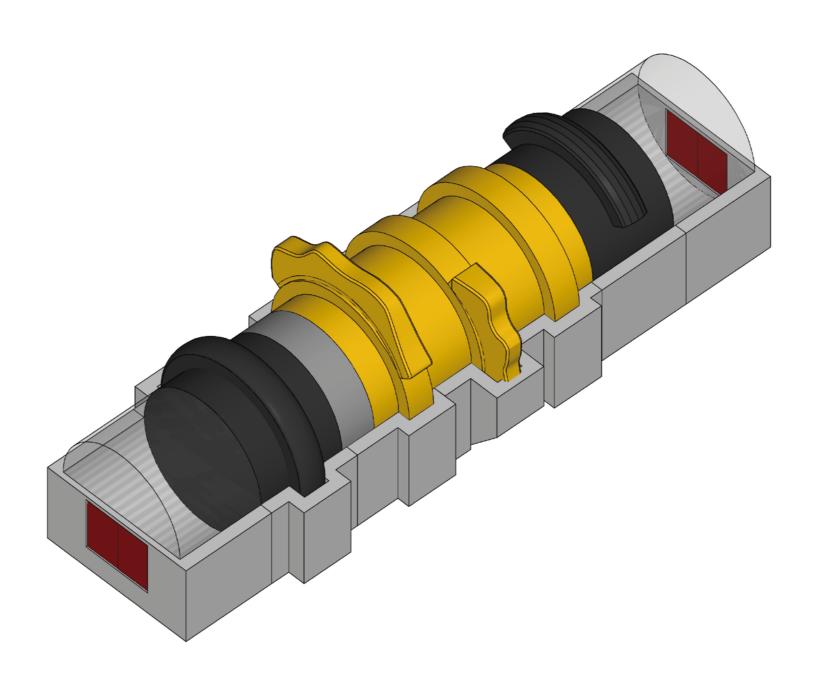
The FSS experiment does not include a saturation test, which is conducted with the same swelling clay material at a lower scale (REM experiment).

Main milestones:

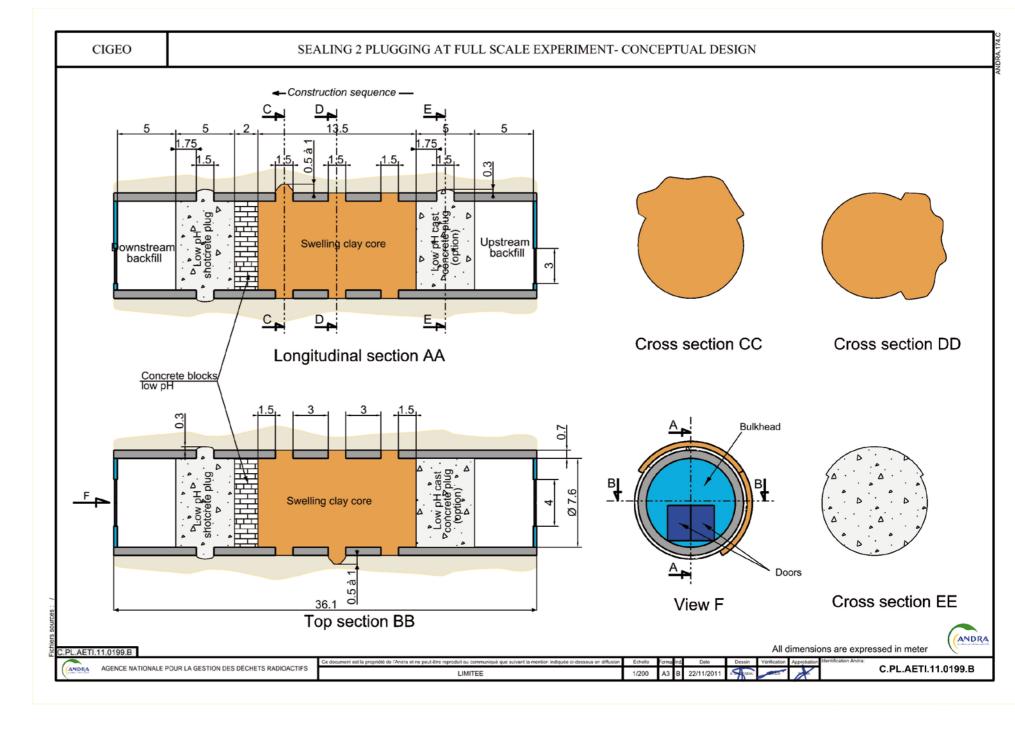
components,

- Studies, formulations & characterization : end 2012-mid 2013,
- Construction of seal components: mid 2013 end 2013, Commissioning: end 2013 - beginning 2014,
- Dismantling Report & communication: end 2015.

3D view of the FSS experiment in its box (drift model) with the breakouts (recesses) in the argillite formation



Longitudinal section view of the FSS experiment

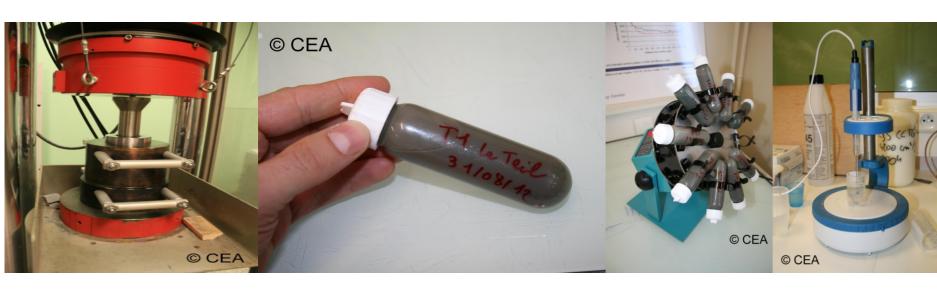


The bentonite swelling core construction challenge:

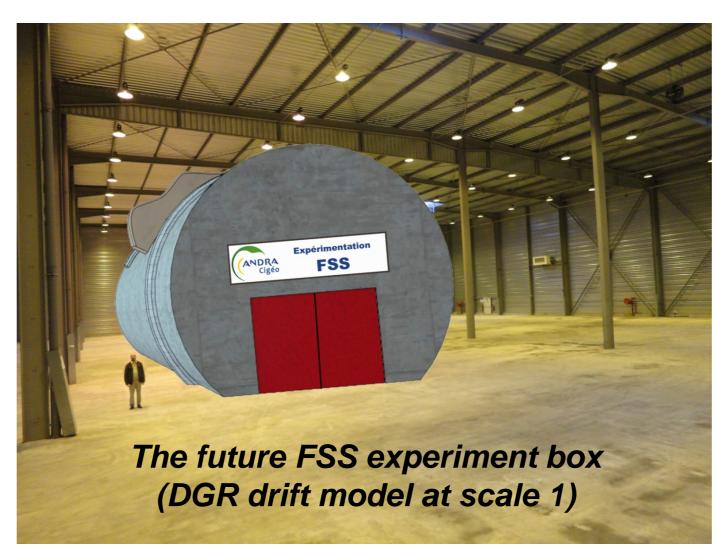
- Some 750 m³ of pellets/powder admixture to be prepared, conveyed in DGR environmental conditions and emplaced so as to reach an effective density of 1,62 with almost no residual vacuum in summital recesses. No segregation of pellets and powder is allowed. Height of core is up to 10 m with a natural slope of some 30 %.
- Observation windows will be positioned at relevant places on the test box frame, to check segregation, residual vacuum, subsidence, stability of slope.

The low pH concrete containment plug construction challenge: some 250 m³ for each plug (cast concrete and shotcrete), minimum cracking and shrinkage, limited curing temperature, minimum residual vacuum in summital recesses.

The beginning of low pH concrete formulation conception:



- **Extraction of the solution to be measured**
- Continuous agitation of the solution
- Measure of pH value



The beginning of bentonite admixture & filling conception:



In a first time the best possible arrangement of the pellets dropped in the box is looked after, and for that purpose the effective bentonite density in the box is measured.

Andra acknowledges the scientific support of NAGRA and the technical contribution of the following consortium of companies in charge of implementing the experiment: Eiffage TP, CEA-LECBA, Laviosa-MPC, SOLEXPERTS

Andra acknowledges the financial support of the European Commission within the frame of the cooperative project DOPAS (FP7 - Grant agreement 323273)